

Receiving Report

Date: 5-06-15

Batch No: B2522

Supplier: Avial

Dart P/O: 27018

Packing Slip: Yes ✓ No
 Invoice: Yes No
 Receipt: Cash Cr
 New Supplier Yes No ✓

Release Note Attached: Yes ✓ No N/A
 Waybill Attached: Yes ✓ No
 Shipment Complete: Yes ✓ No N/A
 QC18 Inspection N/A ✓
 Work Order N/A ✓

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Rec'd	Quantity Short	Quantity Inspected	Quantity Rejected	Comment / NCR Number

Initials of Receiver QC12 SP

Production/Admin:
 Date
 Received/Costing
 Initial

Location



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A-1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27018**

Purchase Order Date 1/12/2015

PO Print Date 1/16/2015

Page Number 1 of 6

7

Order From :

VU-COR001

Ship To : DART AEROSPACE LTD

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 480 497 6136

Ship To Contact

Ship To Phone

Ship Via: FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	AN3C36A	Bolt	6/18/2015 Yes 6/18/2015	FN	80.00 Each ✓	\$10.00	\$800.00
Line Total:							\$800.00
2	AN3C37A	BOLT	6/18/2015 Yes 6/18/2015		70.00 Each ✓	\$6.00	\$420.00
Line Total:							\$420.00
3	AN3C41A	Bolt	6/18/2015 Yes 6/18/2015	FN	75.00 Each ✓	\$14.50	\$1,087.50

PO Instructions: Fedex Acc#151793240

Note:

SP 15-06-15

1/16/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27018**

Purchase Order Date 1/12/2015

PO Print Date 1/16/2015

Page Number 2 of 6

Order From :

VU-COR001

Ship To : DART AEROSPACE LTD

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 480 497 6136

Ship To Contact

Ship To Phone

Ship Via: FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

Line Total: \$1,087.50

4	AN3C42A	Bolt	6/18/2015	10.00	✓	\$9.50	\$95.00
			Yes	Each			
			6/18/2015				

Line Total: \$95.00

5	AN3C46A	Bolt	6/18/2015	FN	70.00	✓	\$10.00	\$700.00
			Yes	Each				
			6/18/2015					

Line Total: \$700.00

6	AN3C50A	Bolt	6/18/2015	FN	24.00	✓	\$17.00	\$408.00
			Yes	Each				
			6/18/2015					

Line Total: \$408.00

2015-06-15

PO Instructions: Fedex Acc#151793240

Note:

1/16/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27018**

Purchase Order Date 1/12/2015

PO Print Date 1/16/2015

Page Number 3 of 6

Order From :

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

VU-COR001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 480 497 6136

Ship To Contact

Ship To Phone

Ship Via: FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

7	AN4C46A	Bolt	6/18/2015 Yes 6/18/2015	FN	70.00 Each	✓	\$19.00	\$1,330.00
Line Total:								\$1,330.00
8	AN4C52A	Bolt	6/18/2015 Yes 6/18/2015	FN	15.00 Each	✓	\$20.00	\$300.00
Line Total:								\$300.00
9	AN5C34A	Bolt	6/18/2015 Yes 6/18/2015		8.00 Each	✓	\$23.00	\$184.00
Line Total:								\$184.00
10	AN6C44A	Bolt	6/18/2015 Yes 6/18/2015	FN	52.00 Each	✓	\$13.50	\$702.00

PO Instructions: Fedex Acc#151793240

Note:

SP 15-06-15

1/16/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID: PO27018

Purchase Order Date 1/12/2015

PO Print Date 1/16/2015

Page Number 4 of 6

Order From :

VU-COR001

Ship To : DART AEROSPACE LTD

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 480 497 6136

Ship To Contact

Ship To Phone

Ship Via: FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

Line Total: \$702.00

11	AN8C16	Bolt	6/18/2015	FN	7.00	✓	\$15.00	\$105.00
			Yes		Each			
			6/18/2015					

Line Total: \$105.00

12	AN8C21A	Bolt	6/18/2015	FN	30.00	✓	\$13.50	\$405.00
			Yes		Each			
			6/18/2015					

Line Total: \$405.00

13	AN8C35A	Bolt	6/18/2015	FN	15.00	✓	\$26.00	\$390.00
			Yes		Each			
			6/18/2015					

Line Total: \$390.00

8015-06-15

PO Instructions: Fedex Acc#151793240

Note:

1/16/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27018**

Purchase Order Date 1/12/2015

PO Print Date 1/16/2015

Page Number 5 of 6

Order From :

VU-COR001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

Contact Name

Vendor Phone 480 497 6136

Ship To Contact

Ship To Phone

Ship Via: FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms Net 10

Currency USD

FOB FCA - (Free Carrier)

14	MS20601-AD4W10	RIVET	6/18/2015	50.00	✓	\$5.00	\$250.00
			Yes	Each			
			6/18/2015				

Line Total: \$250.00

15	MS21920-25	Clamp	6/18/2015 FN	40.00	✓	\$22.50	\$900.00
			Yes	Each			
			6/18/2015				

Line Total: \$900.00

16	MS21920-28	Clamp	6/18/2015 FN	38.00	✓	\$22.50	\$855.00
			Yes	Each			
			6/18/2015				

Line Total: \$855.00

PO Instructions: Fedex Acc#151793240

Note:

1/16/2015



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO27018**

Purchase Order Date 1/12/2015

PO Print Date 1/16/2015

Page Number 6 of 6

Order From :

VU-COR001

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85297
US

Contact Name

Vendor Phone 480 497 6136

Ship To Contact

Ship To Phone

Ship Via: FedEx Overnight collect

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 10

Currency

USD

FOB

FCA - (Free Carrier)

17 71401-45

PROCUREMENT
QUALITY CLAUSES

6/18/2015

1.00

\$0.00

\$0.00

No

6/18/2015

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A032 PUBLIC LAW 101-592 FASTENER QUALITY ACT

A033 STATEMENT OF CONFORMITY/TEST RECORDS

FOR NAS, AN and MS FASTENERS

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

8015-0615

Line Total:

\$0.00

PO Total:

\$8,931.50

PO Instructions: Fedex Acc#151793240

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3

Change Date: 1/16/2015

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE

GILBERT, AZ 85298

USA

Ph: 480-497-6136 Fax: 480-497-3568

Email: sales@coreaviation.com

Packing List

Ship-Doc: CA150509-3

Printed : 06/09/2015

No. Items: 16

Page : 1 of 2

Bill To:

Dart Aerospace Ltd.
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7
Canada

Ship To:

Dart Aerospace Ltd.
Main Finished Goods Location
1270 Aberdeen St.
Hawkesbury, ON K6A 1K7
Canada

Sales Order : 27018

Order Date : 01/19/2015

Ship Date : 06/09/2015

Ship Via : FEDEX

Ship Account 151793240

AWB : 773793717039

Customer# : DALD

Terms : N 10

Sales Person: sale2

FOB : GILBERT, AZ

Resale : Not On File

Buyer :

Contact : 613-632-9577

Weight :

No. Boxes :

Dimensions :

Item	Part Number/Description	CD	Location	UM	Ord	B/O	Shipped	Cust. PO#
1	AN3C36A BOLT NSN:5306-01-020-9473	NE	HC202	EA	80	0	80	27018
2	AN3C37A BOLT	NE	HC202	EA	70	0	70	27018
3	AN3C41A BOLT	NE	HC202	EA	75	0	75	27018
4	AN3C42A BOLT	NE	HC202	EA	10	0	10	27018
5	AN3C46A BOLT	NE	HC202	EA	70	0	70	27018
6	AN3C50A BOLT NSN:5306-00-582-9889	NE	HC202	EA	24	0	24	27018
7	AN4C46A BOLT NSN:5306-00-702-6010	NE	HC202	EA	70	0	70	27018
8	AN4C52A BOLT NSN:5306-00-197-6277	NE	HC202	EA	15	0	15	27018
9	AN5C34A BOLT	NE	HC202	EA	8	0	8	27018
10	AN6C44A BOLT NSN:5306-00-275-9647	NE	DART	EA	52	0	52	27018
11	AN8C16 BOLT MACHINE NSN:5306-00-180-2749	NE	HC202	EA	7	0	7	27018

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TERMS AND CONDITIONS OF SALE

MATERIALS ON THIS ORDER CONFORM TO SPECIFICATIONS AS LISTED ON YOUR PO/RO.

MATERIAL IS SUBJECT TO YOUR INSPECTION

OUR TERMS ARE AS PER OUR MUTUAL LETTERS OF AGREEMENT.

OVERDUE INVOICES WILL BE SUBJECT TO 1.5% INTEREST ON OVERDUE AMOUNTS.

NO RETURN OR REFUNDS AFTER 10 DAYS FROM INVOICE DATE.

DAMAGE OR SHORTAGE CLAIMS MUST BE MADE WITHIN 10 DAYS OF INVOICE DATE.

NO RETURNS ALLOWED WITHOUT PRIOR APPROVAL. RETURNED GOODS COULD BE

SUBJECT TO A RESTOCK CHARGE.

COUNTRY OF ORIGIN OF GOODS : USA

TYPE OF GOODS : AIRCRAFT PARTS

HARMONIZED CODE : 8803-20-0050

SP5-66-1E

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE

GILBERT, AZ 85298

USA

Ph: 480-497-6136 Fax: 480-497-3568

Email: sales@coreaviation.com

Packing List

Ship Doc : CA150509-3

Printed : 06/09/2015

No. Items: 16

Page : 2 of 2

Item	Part Number/Description	CD	Location	UM	Ord	B/O	Shipped	Cust. PO#
12 ✓	AN8C21A BOLT NSN:5306-00-579-3481	NE	DART	EA	30	0	30 ✓	27018
13 ✓	AN8C35A BOLT NSN:5306-00-855-7396	NE	HC202	EA	15	0	15 ✓	27018
14 ✓	MS20601AD4W10 BLIND RIVET	NE	HC202	EA	50	0	50 ✓	27018
15 ✓	MS21920-25 CLAMP	NE	HC202	EA	40	0	40 ✓	27018
16 ✓	MS21920-28 CLAMP	NE	HC202	EA	38	0	38 ✓	27018

8815-0015

CERTIFICATE OF CONFORMANCE

C.O.R.E. Aviation Services, Inc.

16305 E. TWIN ACRES DRIVE, GILBERT, AZ 85298, USA

Phone: 480-497-6136 Fax: 480-497-3568 FAA Sta. #: Web:

Invoice : CA150509-3
Date : 06/09/2015
PO : 27018
Issued By : sale2
Page : 1 of 2

THIS IS TO CERTIFY THAT ALL GOODS ON C.O.R.E. INVOICE WERE SHIPPED IN ACCORDANCE WITH THE PART SPECIFICATIONS ON CUSTOMERS PO & TO THE BEST OF OUR KNOWLEDGE AND BELIEF, MEET THOSE STANDARDS.

ITEM(S) WERE DETERMINED TO BE IN STATED CONDITION BY VISUAL CONDITION AND OR IN ACCORDANCE WITH RECEIVING RECORDS.

ALL DETAILED RECORDS ARE KEPT ON FILE AT C.O.R.E. AVIATION SERVICES FOR ANY FUTURE CUSTOMER INSPECTION.

Item	Part Number/Description		Shipped	CD
✓1	AN3C36A Lot:15493;326329	BOLT	80	NE
✓2	AN3C37A Lot:15975	BOLT	70	NE
✓3	AN3C41A Lot:15843	BOLT	75	NE
✓4	AN3C42A Lot:COR005-02-27-17625-1	BOLT	10	NE
✓5	AN3C46A Lot:326327	BOLT	70	NE
✓6	AN3C50A Lot:15896	BOLT	24	NE
✓7	AN4C46A Lot:15603	BOLT	70	NE
✓8	AN4C52A Lot:15863	BOLT	15	NE
✓9	AN5C34A Lot:17481	BOLT	8	NE
✓10	AN6C44A Lot:329218	BOLT	52	NE
✓11	AN8C16 Lot:COR005-10-23-51239-1	BOLT MACHINE	7	NE
✓12	AN8C21A Lot:15494	BOLT	30	NE

SP 15-06-15

CERTIFICATE OF CONFORMANCE

C.O.R.E. Aviation Services, Inc.

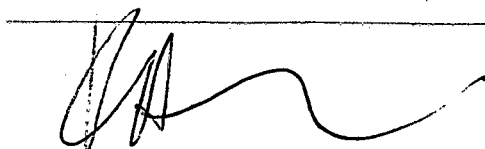
16305 E. TWIN ACRES DRIVE, GILBERT, AZ 85298, USA

Phone: 480-497-6136 Fax: 480-497-3568 FAA Sta. #: Web:

Invoice : CA150509-3
Date : 06/09/2015
PO : 27018
Issued By : sale2
Page : 2 of 2

Item	Part Number/Description	Shipped	CD
13	AN8C35A BOLT Lot:15838	15	NE
14	MS20601AD4W10 BLIND RIVET Lot:86164740	50	NE
15	MS21920-25 CLAMP ALTERNATE:MS21920-25 (QTY:10) ALTERNATE:MS21920-25 (QTY:30) Lot:175634;181284	40	NE
16	MS21920-28 CLAMP Lot:173427/A Cert#:PL-428 803(38)	38	NE

SP 15-06-15.



KAIZER HUSEIN



BUTLER INC.

1600 W. 166th STREET
GARDENA, CALIFORNIA 90247
(310) 323-3114 / FAX (310) 324-0914



CAGE # 59053

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85298

CERTIFICATE OF COMPLIANCE

BUYER ORDER NO.: STK120510-1 ITEM: 1

NSN #: NA PART NUMBER: AN3C36A REV: 2

DESCRIPTION: BOLT, HEX HEAD, .1900-32 x 3.781, 431, PASSIVATE

SPECIFICATIONS: NASM6812-2, ASTM A 493-09, AMS2759/5D, AMS2700E

QUANTITY: 500 LOT #: 15493 HEAT #: G16931

BUTLER INC. HEREBY CERTIFIES THAT THIS LOT HAS BEEN PRODUCED, SAMPLED, INSPECTED, TESTED, MARKED AND PACKAGED IN ACCORDANCE WITH ALL CONTRACT, DRAWING AND SPECIFICATION REQUIREMENTS. FURTHERMORE, BUTLER INC. CERTIFIES THAT DOCUMENTED EVIDENCE OF COMPLIANCE WITH ALL CONTRACT, DRAWING AND SPECIFICATION REQUIREMENTS APPLICABLE TO THIS LOT IS ON FILE AT OUR PLANT IN THE FORM OF MECHANICAL, METALLURGICAL AND/OR CHEMICAL TEST REPORTS AND INSPECTION RECORDS, AND IS AVAILABLE FOR BUYERS REVIEW.

DATE OF EXECUTION: 10/10/12

SIGNATURE: Tod F. Polidori
TOD F. POLIDORI

TITLE: Q.A. MANAGER



BUTLER INC.

1600 W. 166th STREET
GARDENA, CALIFORNIA 90247
(310) 323-3114 / FAX (310) 324-0914



CAGE # 59053

C.O.R.E. AVIATION SERVICES
16305 E. TWIN ACRES DRIVE
GILBERT, AZ 85298

CERTIFICATE OF COMPLIANCE

BUYER ORDER NO.: STK150522-1 ITEM: 1

NSN #: 5306-00-579-3481 PART NUMBER: AN8C21A REV: 2

DESCRIPTION: BOLT, HEX HEAD, .5000-20 x 2.219, 431, PASSIVATE

SPECIFICATIONS: NASM6812-3, ASTM A 493-09, AMS-H-6875B, AMS2700E

QUANTITY: 71 LOT #: 15494 HEAT #: G18870

BUTLER INC. HEREBY CERTIFIES THAT THIS LOT HAS BEEN PRODUCED, SAMPLED, INSPECTED, TESTED, MARKED AND PACKAGED IN ACCORDANCE WITH ALL CONTRACT, DRAWING AND SPECIFICATION REQUIREMENTS. FURTHERMORE, BUTLER INC. CERTIFIES THAT DOCUMENTED EVIDENCE OF COMPLIANCE WITH ALL CONTRACT, DRAWING AND SPECIFICATION REQUIREMENTS APPLICABLE TO THIS LOT IS ON FILE AT OUR PLANT IN THE FORM OF MECHANICAL, METALLURGICAL AND/OR CHEMICAL TEST REPORTS AND INSPECTION RECORDS, AND IS AVAILABLE FOR BUYERS REVIEW.

DATE OF EXECUTION: 05/27/15

SIGNATURE: Tod F. Polidori

TOD F. POLIDORI

TITLE: Q.A. MANAGER

Form #BIC015
Rev 11/97

AS9100 AND ISO 9001 ACCREDITED

Voss™

2168 WEST 25TH STREET • CLEVELAND, OHIO 44113-4172
PHONE: 216-771-7655 • FAX 216-771-2887

PACKING SLIP AND
CERTIFICATION OF COMPLIANCE

DATE: Aug 15, 2014
PACKING SLIP NO: 431976
JOB NUMBER: 175634

Sold to:
CORE AVIATION SERVICES INC
ATTN ACCOUNTS PAYABLE
16305 E TWIN ACRES DRIVE
GILBERT AZ 85298

Ship to:
CORE AVIATION SERVICES INC
ATTN RECEIVING
16305 E TWIN ACRES DRIVE
GILBERT AZ 85298

Cust No. 18000/00 Customer P.O. No. STK140620-3 Ship Date 8/15/14 Ship Via RPS F.O.B. VOSS PLT

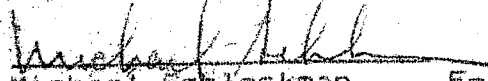
Our Order NO. 175634 Order Date 6/23/14 Sales Rep R4 Terms NET 30 DAYS

Qty. Ordered	Qty. Shipped	Part/Description	UM
250	125	125 MS21920-25 BAND CLAMP Voss Internal #: 0453978 MS21920-25 REV D ITEM #1 FEDEX ACCT #227069074	REV-D EA

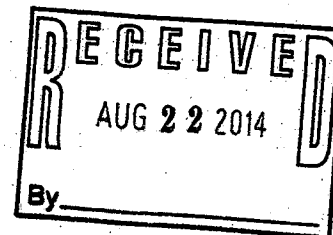
1 CTN @ 15# - 1 CTN @ 125 PCS

All parts comply to specialty metal DFAR requirements
All parts manufactured in USA

We hereby certify that parts and/or materials included in the above shipment have been manufactured and/or processed in compliance with all applicable purchase order and drawing specifications. In addition, data of chemical, physical and mechanical properties, where required, are on file for examination.


Michael Schleckman
Quality Manager

E-mail: mschleckman@vossind.com



ITAR/EAR EXPORT CONTROLS MAY APPLY PER FEDERAL REGULATIONS (22 CFR 120-130)

PLEASE DO NOT ASSUME ANY DEBITS UNTIL VOSS CREDIT IS AUTHORIZED.
WE HEREBY CERTIFY THAT THESE GOODS PRODUCED IN COMPLIANCE WITH ALL APPLICABLE REQUIREMENTS OF THE SECTIONS 6, 7 AND 12 OF THE FAIR LABOR STANDARDS ACT, AS AMENDED, AND OF REGULATIONS AND ORDERS OF THE UNITED STATES DEPT. OF LABOR ISSUED UNDER SECTION 14 THEREOF.

EEO CLAUSE from EXECUTIVE ORDER 11246

EQUAL EMPLOYMENT OPPORTUNITY: The Equal Employment Opportunity clause in Section 202, Paragraphs 1 through 7 of Executive Order 11246, as amended, relative to equal employment opportunity and the implementing Rules and Regulations of the Office of Federal Contract Compliance and the affirmative action clauses set forth in 41C.F.R. 60-250.4 and 41C.F.R. 60-741.4 relating to disabled veterans, veterans of the Vietnam era and handicapped individuals are incorporated herein by specific reference.

AS9100 AND ISO 9001 ACCREDITED



2168 WEST 25TH STREET • CLEVELAND, OHIO 44113-4172
PHONE: 216-771-7655 • FAX 216-771-2887

PACKING SLIP AND
CERTIFICATION OF COMPLIANCE

DATE: May 20, 2015
PACKING SLIP NO: 489184
JOB NUMBER: 181284

Sold to:
CORE AVIATION SERVICES INC
ATTN ACCOUNTS PAYABLE
16305 E TWIN ACRES DRIVE
GILBERT AZ 85298

Ship to:
CORE AVIATION SERVICES INC
ATTN RECEIVING
16305 E TWIN ACRES DRIVE
GILBERT AZ 85298

Cust No.	Customer P.O. No.	Ship Date	Ship Via	F.O.B.
18000/00	STK150324	5/20/15	RPS	VOSS PL
Our Order NO.	Order Date	Sales Rep	Terms	
181284	4/02/15	R4	NET 30 DAYS	

Qty. Ordered	Qty. Shipped	Part/Description	REV	UM
500	250	250 MS21920-25 BAND CLAMP	REV-D	EA
Voss Internal #: 0461889 MS21920-25 REV D ITEM #1 FEDEX ACCT #227069074				

1 CTN @ 30# - 1 CTN @ 250 PCS

All parts comply to specialty metal DFAR requirements
All parts manufactured in USA

We hereby certify that parts and/or materials included in the above shipment have been manufactured and/or processed in compliance with all applicable purchase order and drawing specifications. In addition, data of chemical, physical and mechanical properties, where required, are on file for examination.

Michael Schleckman, Quality Manager
E-mail: mschleckman@vossind.com

ITAR/EAR EXPORT CONTROLS MAY APPLY PER FEDERAL REGULATIONS (22 CFR 120-130)

PLEASE DO NOT ASSUME ANY DEBITS UNTIL VOSS CREDIT IS AUTHORIZED.
WE HEREBY CERTIFY THAT THESE GOODS PRODUCED IN COMPLIANCE WITH ALL APPLICABLE REQUIREMENTS OF THE SECTIONS 6, 7 AND 12 OF THE FAIR LABOR STANDARDS ACT, AS AMENDED, AND OF REGULATIONS AND ORDERS OF THE UNITED STATES DEPT. OF LABOR ISSUED UNDER SECTION 14 THEREOF.

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EQUAL EMPLOYMENT OPPORTUNITY: The Equal Employment Opportunity clause in Section 202, Paragraphs 1 through 7 of Executive Order 11246, as amended, relative to equal employment opportunity and the implementing Rules and Regulations of the Office of Federal Contract Compliance and the affirmative action clauses set forth in 41C.F.R. 60-250.4 and 41C.F.R. 60-741.4 relating to disabled veterans, veterans of the Vietnam era and handicapped individuals are incorporated herein by specific reference.

Form: QF-056

BUTLER, INC.

1600 W. 166th STREET
GARDENA, CA 90247

Packing List

Customer No.: C.O.R.E

Ship To: **CORE AVIATION SERVICES, INC.**

16305 E. TWIN ACRES DR.
GILBERT, AZ 85298

Bill To: **CORE AVIATION SERVICES, INC.**

16305 E. TWIN ACRES DR.
GILBERT, AZ 85298

Date		Ship Via		F.O.B.		Terms	
10/05/12		UPS COL		Origin			
Purchase Order Number			Order Date		Sales Person		Our Order Number
STK120510-1			05/14/12				15493
Quantity			U/M	Item Number	Description		Serial Number
Req	Shipped	B.O.					
1000	500	500	each	AN3C36A	LOT 15493		

**BUTLER INC.**

Thank You

1600 West 166th Street Gardena, CA 90247
(310) 323-3114 FAX (310) 324-0914

Order No: 3432133
Time 10:36:38



FRY STEEL COMPANY
Registered ISO 9001
13325 MOLETTE ST.
SANTA FE SPRINGS, CA 90670
(562) 802-2721

B04163
Cust. NO.: 22884-MIKE
P.O. NO.:

CERTIFICATE OF COMPLIANCE

BUTLER INC ***
1600 W 166TH ST
** MAIL OUT INVOICES **
GARDENA CA 90247-4704

06/28/12

QTY	--DESCRIPTION--	--ITEM CODE--	--HEAT NUMBER--
	CD 431 ANN AMS 5628 GREEN/YELLOW		
	BARS 3/16"RD '12'RL SHIP TOTAL STOCK APPROX 50LBS FULL BARS ONLY ONE HEAT REQ'D	4190	G16931

REVIEWED BY:



DATE: 7-2-12

NOTICE

A COPY OF THE ORIGINAL MILL CERTIFICATION IS ATTACHED*

CHEMICALS & PHYSICALS ARE REPORTED THAT WILL MEET THE SPECIFICATIONS SHOWN ON THE CERTIFICATE.
EXCEPTIONS TO SPECIFICATIONS SHOULD BE SHOWN ON THE CERTIFICATION.

AUTOMATIC EXCEPTIONS TO THE SPECS LISTED ARE: LINE MARKING AND INSPECTION(I.E. MAG., SONIC,ETC.)


WE SUGGEST CONSULTING AN EXPERT ABOUT RELATED INSPECTION, PRIOR TO ALTERING THE MATERIAL FROM THE AS SHIPPED/RECEIVED
CONDITION. "DEFECT FREE" MATERIAL CAN NOT BE GUARANTEED WITHOUT PRIOR INSPECTION APPROPRIATE TO APPLICATION.

**NO WELD REPAIR HAS BEEN PERFORMED AND THIS MATERIAL IS FREE FROM MERCURY AND RADIUM
CONTAMINATION AT TIME OF SHIPMENT**

The willful recording of false, fictitious or fraudulent statements on this document may result as a felony under federal statutes.
*WHEN APPLICABLE

MAT'L USED
FOR LOT #

15493


CHIP SANDOVAL - Q.C. MANAGER

MANUFACTURERS OF AIRCRAFT FASTENERS AN-MS-NAS
CALIFORNIA SCREW PRODUCTS CORP.

14957 GWENCHRIS COURT

PARAMOUNT, CALIF. 90723-3423

CAGE NUMBER : 8Z507

Airbus UK Approval No. AUK/SA/30144

Job Number : 326329

BAE/AG/30235 / MAA

TEST REPORT

Part Number : AN3C36A
 Customer : WESCO AIRCRAFT
 Procurement Spec. : NASM6812 REV. 3
 Surface Finish Spec : AMS2700 REV. E
 Heat Treat Spec : AMS2759/5 REV. D
 Mgntc Permeability : N/A

Part Standard : NASM3-20 REV. 2
 Cust. Purchase Order Number : 1232052
 Thread Size & Form : .190-32 UNF-3A
 Thread Spec : MIL-S-7742 REV. D
 Sample Size Spec. : NASM6812 REV. 3

Shipped Quantity* : 4740
 Mfg Quantity : 5000
 Matl Spec : AMS 5628 REV. F
 Item Description : Bolt
 Heat Number : 568515

* Actual piece count is within +/- 2% of the shown lot quantity.

NON-DESTRUCTIVE TESTS / SUBCONTRACTED (SEE CERTIFICATION)

Sample Size : 0 specimens Inspection Results: Accept : 0 Reject : 0 specimens
 Magnetic Particle : N/A Fluorescent Penet. : N/A

METALLURGICAL EXAMINATION RESULTS

Sample Size : 5 specimens Accept : 5 Reject : 0 Lab Mount No. : 44579
 GRAIN SIZE : 8.0 HEAD STRUCTURE : Accept LAPS : Accept MICRO STRUCTURE : Accept
 FILLET COLD WORKED : Accept DECARB : Accept SEAMS : Accept CARBURIZED : Accept
 GRAIN FLOW HEAD : Accept GRAIN FLOW THREAD : Accept CRACKS : Accept THREAD RUN OUT : Accept

MECHANICAL TESTS RESULTS

ULTIMATE TENSILE STRENGTH (lbs.) - Loc. of Failure: Threads Minimum Req. : 2210
 Sample Size : 5 specimens Accept : 5 Reject : 0 Maximum Req. : 0

1. 3189	2. 3234	3. 3248	4. 3239	5. 3247	6. N/A	7. N/A	8. N/A
9. N/A	10. N/A	11. N/A	12. N/A	13. N/A	14. N/A	15. N/A	16. N/A
17. N/A	18. N/A	19. N/A	20. N/A	21. N/A	22. N/A	23. N/A	24. N/A
25. N/A	26. N/A	27. N/A	28. N/A	29. N/A	30. N/A	31. N/A	32. N/A

SHEAR (lbs.) S/D : SINGLE Sample Size : 5 specimens Accept : 5 Reject : 0 Minimum Req. : 2125

1. 2612	2. 2541	3. 2540	4. 2499	5. 2617	6. N/A	7. N/A	8. N/A
9. N/A	10. N/A	11. N/A	12. N/A	13. N/A	14. N/A	15. N/A	16. N/A
17. N/A	18. N/A	19. N/A	20. N/A	21. N/A	22. N/A	23. N/A	24. N/A
25. N/A	26. N/A	27. N/A	28. N/A	29. N/A	30. N/A	31. N/A	32. N/A

HARDNESS TEST Sample Size : 5 Hardness Req. RC : 26-32 Hardness Results : 28-29

STRESS RUPTURE TEST - N/A Load (Lbs.) : 0 Temperature (F) : 0 Periodic test, REF Job No.

Sample Size : 0 Hours : 0

FATIGUE TEST - N/A Cycles : 0 Min Req. : 0

Sample Size : 0 Low Load (lbs.) : 0 High Load (lbs.) : 0

TORQUE TEST - N/A Sample Size : 0 Load (Lbs/in) : 0

STRESS DURABILITY TEST - N/A Sample Size : 0 LOAD (Lbs.) : 0 Hours : 0

STATEMENT OF CONFORMANCE:

This report relates only to items inspected/tested. Deviations from standard test methods, if any, are noted, and results from subcontracted inspection or testing, if any, are identified. All items were manufactured in the USA under a quality management system, which complies with ISO 9001 and with AS 9100. CALIFORNIA SCREW PRODUCTS CORP. hereby states: That the above product is mercury free; that the above listed lot has been produced, sampled, tested, inspected and marked in accordance with all requirements and that the product complies with all specification and contract requirements; that evidence of which is in the files of our company subject to examination. This report shall not be reproduced except in full, unless authorized in writing by CALIFORNIA SCREW PRODUCTS CORPORATION.

MARIA ELENA
 TORRES

Maria Elena Torres
 FINAL INSPECTOR
 (Name, Signature, Stamp and Date)
 DEC 02 2013



CERTIFICATE OF TESTS

CERT SERIAL# 000876559

ABNAHMEPRUEFZEUGNIS

CERTIFICAT DE CONTROLE



CARPENTER

Carpenter Technology Corporation
101 West Bern Street, Reading, Pa. 19601
Tel: (610) 208-2000 (800) 338-4592

- THE RECORDING OF FALSE, FICTITIOUS OR FRAUDULENT STATEMENTS OR ENTRIES ON THIS DOCUMENT MAY BE PUNISHED AS A FELONY UNDER FEDERAL STATUTES INCLUDING FEDERAL LAW, TITLE 18, CHAPTER 47.
- THE VALUES AND OTHER TECHNICAL DATA REPRESENT THE RESULTS OF ANALYSES AND TESTS MADE ON SAMPLES COLLECTED FROM THE TOTAL LOT. ORIGINAL DATA RECORDS CAN BE TRACED BY REFERENCE TO THE CARPENTER ORDER NUMBER.
- MATERIAL IS MANUFACTURED FREE FROM MERCURY, RADIUM, ALPHA AND GAMMA SOURCE CONTAMINATION.
- THIS DOCUMENT SHALL NOT BE REPRODUCED, EXCEPT IN FULL, WITHOUT THE WRITTEN CONSENT OF CARPENTER TECHNOLOGY CORPORATION.

05/16/13

CUSTOMER/BESTELLER/CLIENT

SELLER/VERKÄUFER/VEDEURPAGE 1 OF 2

CALIFORNIA SCREW PRODUCTS CORP

PO BOX 228
PARAMOUNT

CA 90723

J/A 326329

RAN

CUSTOMER ORDER NO./BESTELL-NR./N° DE COMMANDE	CARPENTER NO./WERKS-NR./N° DE REFERENCE INTERNE	DATE/DATUM/DATE	WEIGHT/GEWICHT/POIDS
124819/	W74089/	05/16/13	1994.000

HEAT NUMBER / SCHMELZE-NR. / N° DE COULEE:

568515/

PRODUCT DESCRIPTION: TYPE 431 AIRCRAFT QUAL ANNEALED COLD FINISH SEAM FREE C
HDG CL N2 HVY CU/MOLY/SOAP

SPECIFICATION: AMS 5628 (REFFIRMED) REV F (10/ /06)
ASTM-A493-09/
DFARS 1998 EDITION

SIZE 0.186000 IN. (4.72 MM) RD WIRE

PRIMARY HEAT CHEMISTRY (WT%): (TEST METHOD IS SHOWN IN PARENTHESIS)

C (COM)	MN (XRF)	SI (XRF)	P (XRF)	S (COM)	CR (XRF)
0.16	0.61	0.53	0.015	0.007	15.80
NI (XRF)	MO (XRF)	CU (XRF)	N (FUS)		
1.55	0.04	0.05	0.05		

THIS MATERIAL CONFORMS TO THE TECHNICAL REQUIREMENTS OF THE AMS SPECIFICATION REFERENCED ABOVE.

DISCS MACROETCHED AND APPROVED

TENSILE AS SHIPPED, KSI (MPA) 104.0 (717)

MAX QUENCH HARDNESS, HRC - 52 - 1875 F (1024 C) 30 MN OIL TREAT

CAPABILITY

1875 F (1024 C), 30 MN
QUENCH IN AGITATED OIL AT 125F +/-25F COOL T
1175 F (635 C), 03 HR AIR COOL

RETAINED AUSTENITE - NONE (VILELLAS)

MICROSTRUCTURE - FERRITE - NONE (VILELLAS)

GRAIN SIZE PER ASTM E112: 7 (VILELLAS)

WAC 9005
JOSE CRIVANTE
MAY 23 2013

WAC 55

DFAR 252.225.7009
COMPLIANCE

CONTINUED ON NEXT PAGE

This certification is made to the customer printed on this form. Carpenter neither makes, nor assumes responsibility for, any representation or certification to other parties.
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CERTIFICATE OF TESTS

ABNAHMEPRUEFZEUGNIS

CERTIFICAT DE CONTRÔLE

CERT SERIAL# 000876559



CARPENTER

Carpenter Technology Corporation
101 West Bern Street, Reading, Pa. 19601
Tel: (610) 208-2000 (800) 338-4592

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05/16/13

CUSTOMER/BESTELLER/CLIENT

SELLER/VERKÄUFER/VENDEUR PAGE 2 OF 2

CALIFORNIA SCREW PRODUCTS CORP

PO BOX 228
PARAMOUNT

CA 90723

5/11326329

RAN

CUSTOMER ORDER NO./BESTELL.-NR./N° DE COMMANDE	CARPENTER NO./WERKS.-NR./N° DE REFERENCE INTERNE	DATE/DATUM/DATE	WEIGHT/GEWICHT/POIDS
124819	W74089	05/16/13-	1994.000

HEAT NUMBER / SCHMELZE-NR. / N° DE COULEE : 568515

CAPABILITY

1875 F (1024 C) , 01 HR
-100 F (-73 C) , 02 HR
WARM TO ROOM TEMPERATURE.
550 F (288 C) , 02 HR
550 F (288 C) , 02 HR

OIL TREAT

AIR COOL
AIR COOL

(T) RANSVERSE (L) ONGITUDINAL
YIELD STRENGTH, (0.20 %) KSI (MPA) 162.0 (1117)
TENSILE STRENGTH, KSI (MPA) 222.0 (1531)
ELONGATION IN 2.00", % 14.0
REDUCTION OF AREA, % 51.0

MATERIAL HAS BEEN MELTED AND MANUFACTURED IN THE USA WHICH IS A QUALIFYING COUNTRY TO DFARS REQUIREMENTS 252.225-7014 WITH ALTERNATE 1 FOR QUALIFYING COUNTRY 225.872.1, SUPERSEDED BY DFARS REQUIREMENTS DFARS 252.225-7008 AND 252.225-7009.

THIS ORDER WAS MANUFACTURED IN ACCORDANCE WITH CARPENTER SPECIALTY ALLOYS OPERATIONS QUALITY PROGRAM MANUAL, REVISION 30 DATED 09/28/11.

CARPENTER'S QUALITY MANAGEMENT SYSTEM WAS REGISTERED AS OF NOVEMBER 24, 2010 TO THE REQUIREMENTS OF ISO 9001:2008 APPROVAL CERTIFICATE 10-1385R BY PERFORMANCE REVIEW INSTITUTE. CERTIFICATE OF TEST IS PREPARED IN ACCORDANCE WITH PARAGRAPH 3.1 OF EN 10204 (DIN 50049). WE HEREBY CERTIFY THAT THE ABOVE TEST DATA ARE IN ACCORDANCE WITH THE PURCHASE ORDER AND SPECIFICATION REQUIREMENTS, AS DOCUMENTED IN THIS CERTIFICATE OF TESTS.

TEST METHODS ARE PER THE ASTM STANDARDS ON FILE AND IN EFFECT AT TIME OF ORDER ACCEPTANCE, STANDARD PRACTICES, OR AS AGREED UPON BETWEEN CARPENTER & CUSTOMER.

JASON M RAYMOND
ADMINISTRATOR - QUALITY
CARPENTER TECHNOLOGY CORPORATION

Amir 9005
JOSE CRIVANTE
MAY 23 2013

DFAR 252.225.7009
COMPLIANCE

WAC
55

Bodycote**Huntington Park Division**

3370 Benedict Way Huntington Park, CA 90255

Phone: 323.583.1231

QC Fax: 323.583.9540 Accounting Fax: 323.583.0515

www.bodycote.com

Cert No. 78-184002***CRT1851940078SI***

Certified:

10/13/2013

Bill To

Ship To

California Screw Products Corporation
14957 Gwenchris Court
Paramount, CA 90723

Ship To: 78-15257-1
California Screw Products
Corporation
14957 Gwenchris Court
Paramount, CA 90723

We are pleased to submit our CERTIFICATION OF HEAT TREATMENT of the following:

Order No 256832	PO Number 133783	PL Number 10/7/13	Received 10/4/2013 4:48:34 PM
Requirements			Value
Surface Hardness Min (HRC)			27.0
Surface Hardness Max (HRC)			32.0
Qty 5000	Wgt 160	Part No. AN3C36A	Part Name Material 431
Part Description Job No 326329, Part Standard NASM3-20 Rev 2 Hardened and Tempered per AMS 2759/5D and the Purchase Order.			
1 Bodycote Decarb			
5000	160	Total	

We hereby certify that the parts described on this document were Heat Treated in accordance with the above noted specifications and the following results were obtained with standard approved methods.
Parts processed free of mercury contamination.

Recorded Values	Value
Surface Hardness = (HRC)	31.0
Quantity Inspected = (Integer)	5
Hrdnss convrted from = (text)	66.3HRA

Furnace #	Process	Temperature	Time	Quench
501	Austentize	1875F	38 Minutes	Oil/105F
604	Cold Stabilize	-90F	2 Hours	
427	Temper	1125F	3 Hours 34 Minutes	
433	Temper	1125	3 Hours 30 Minutes	

Lab Results:

Decarb contamination results conform specification requirements.

All processes involved in the production of these articles and requiring specific process approval have been so approved and certificates are on file subject to examination.

Bodycote - H.P.

Certified: 10/13/2013

By: Abdul Admani Q.A. Manager

10/13/13

BTP
QA
310

California Screw Products Corporation
(Fax) 1 (562) 633-2082

WAC
55

ACTIVE



SOLD TO: CALIFORNIA SCREW PRODUCTS
14957 GWENCHRIS AVE P.O. BOX 228
PARAMOUNT, CA 90723
(562) 633-6626

[illegible]**TOTAL**

QC NDT Level 2: REYES HERNANDEZ

WAC
55

Reyes Hernandez

CERTIFICATION / TEST / REPORT